

ROTARY GEAR LIMIT SWITCHES

For more than 65 years, **Giovenzana International B.V.** has been designing and producing rotary gear limit switches, offering now four different series.

Rotary gear limit switches are used to control the movement of industrial machinery when it's necessary to measure movement based on the rotation angle and/or the number of shaft revolutions, providing upper, lower and/or intermediate limits for moving machinery and mechanisms.

Usually connected to the motor shaft, the rotary gear limit switch uses a series of gears and cams to activate a microswitch when the appropriate number of rotations is reached. This is generally used to stop the motor when a moving load has reached the desired position or final positions.

The device, through a gear transmission, controls a cam system operating on 2, 4 or more microswitches that after a certain number of revolutions predispose the motor or the equipment to the start or stop.

Each cam is equipped with a "micrometric" adjustable register screw that operates in an independent way, so it is possible to calibrate the opening and closing of each microswitch according to the necessary requirements. The gear transmission system allows to choose different ratios and can be supplied in a bi-protruding shaft version or with linear control (potentiometer or encoder).

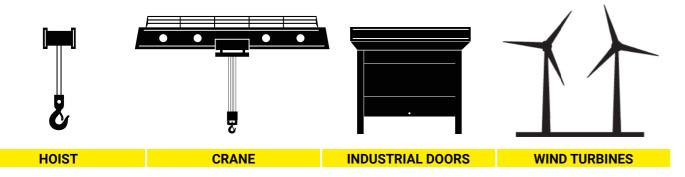
Each series of rotary limit switch has specific features which reduce time and costs for installation and maintenance.

Giovenzana International B.V. offers rotary gear limit switches with standard input ratios from 1:12 to 1:400 (custom input ratios are available on request up to 1:3572 - according to the configuration and the typology). They can be configured with maximum 8 contacts and combined with encoders and potentiometers to reach your own needs. We can offer snap action switches and different cam types to meet customers requirements.

The wide range of the input ratios (standards and customized) available in our series, make every customers and applications needs satisfied.

APPLICATIONS

Giovenzana rotary limit switches are suitable for several applications: from lifting machinery to industrial overhead doors and boat lifts, from theatre lighting hoists to renewable energy systems, like wind turbines.



SERIES



FGR0



FGR1



FGR2



FEATURES

- The revolutions of the shaft are transmitted to a cam switch mechanism, through which mechanical switching contacts are actuated
- Different ratios (also direct ratios) are available for the rotary gear limit switches of the FGR series.
- The switch can be equipped with a maximum of 8 switching contacts.
- Positive opening NC contacts for safety functions.
- Each cam can be individually adjusted to the desired position and thus enables flexible definition of end positions and reference points. More accurate adjustment of cams by means of screws.
- To reduce abrasion and rust, the transmission and guide shafts of the gears are made of stainless steel.
- The circumferential rubber gasket provides great protection against dust and water, allowing IP66 protection to be easily achieved for the entire products range.
- · The optimised interior allows quick and easy cabling.

BENEFITS

- › High protection class degree
- > Extreme temperature resistance: -30°C to +70°C
- > Easy use, resistance and durability
- > Guaranteed safety















FGR0		FGR1		FGR2	FGR3	
	GENERAL CHARACTERIS	TICS		GENERAL CHARACTERIS	TICS	
CASE	Self-extinguishing thermoplastic material	Thermoplastic glass fiber reinforced material	CASE	Aluminium housing / self-extinguishing cover V0 UL94	Thermoplastic glass fiber reinforced material	
PROTECTION CLAS	S IP67 - IEC / EN 60529	IP65 - IEC / EN 60529	PROTECTION CLASS	IP65 - IEC / EN 60529	IP66	
RATIO	1:12, 1:25, 1:33, 1:50, 1:75, 1:100, 1:150, 1:200, 1:400	1:12, 1:33, 1:50, 1:75, 1:100, 1:150, 1:200, 1:400	RATIO	-	From 1:8 to 1:3572 (according to the configuration)	
DIRECT RATIO	1:25, 1:50	1:50, 1:75, 1:100	DIRECT RATIO	1:12, 1:33, 1:50, 1:100, 1:200	-	
SHAFT TYPE	Stainless steel mounted on self-lubricating bush protected by sealing rings on both sides Double overhang shaft version available on request	Stainless steel Double overhang shaft version available on request	SHAFT TYPE	Steel mounted on ball bearings Double overhang shaft version available on request	AISI 304 Stainless steel mounted on ball bearings Double overhang shaft version available on request	
FIXING TYPE	Base fixing Front fixing (flanged)	Base fixing Front fixing (flanged)	FIXING TYPE	Base fixing Front fixing (flanged)	Base fixing Front fixing (flanged)	
MICRO SWITCHES	Nr 4 max - micrometric adjustment of roller lever (long life)	Nr 4 max - micrometric adjustment of roller lever (long life)	MICRO SWITCHES	Nr 6 max - micrometric adjustment of roller lever (long life)	Nr 8 max - micrometric adjustment of roller lever (long life)	
CAM BLOCK	Self-lubricating with transparent support for easier cam viewing	Self-lubricating with transparent support for easier cam viewing	CAM BLOCK	Self-lubricating	Self-lubricating with transparent support for easier cam viewing	
CABLE ENTRY	M16 (max 2)	M16 or M20 (max 4)	CABLE ENTRY	M20 (max 2)	M20 (max 3)	
AMBIENTAL TEMPERATURE	Operating: -25°C +70°C Storage: -30°C +70°C	Operating: -25°C +70°C Storage: -30°C +70°C	AMBIENTAL TEMPERATURE	Operating: -25°C +70°C Storage: -30°C +70°C	Operating: -40°C +90°C Storage: -40°C +90°C	
	ELECTRICAL CHARACTERI	STICS		ELECTRICAL CHARACTER	STICS	
MICRO SWITCHES CONNECTIONS	MFI.3 - 6.3 x 0.8 faston terminal MFI.3STP - Screws M3 for wire 1.5 mm² with plate protection	MFI.7 - 6.3 x 0.8 faston terminal	MICRO SWITCHES CONNECTIONS	MFI.7 - 6.3 x 0.8 faston terminal	MFI.7 - 6.3 x 0.8 faston terminal	
STANDARD CONFORMITY	IEC / EN 61058-1, UL 1054, EN 60204-1, EN 60947-1, EN 60947-5-1	IEC / EN 61058-1, UL 1054, EN 60204-1, EN 60947-1, EN 60947-5-1	STANDARD CONFORMITY	IEC / EN 61058-1, UL 1054, EN 60204-1, EN 60947-1, EN 60947-5-1	IEC / EN 61058-1, UL 1054, EN 60204-1, EN 60947-1, EN 60947-5-1	
MARKING	CE, cRUus, CCC, EAC	CE, cRUus, CCC, EAC	MARKING	CE, cRUus, CCC, EAC	CE, cRUus, CCC, EAC	
RATED INSULATION VOLTAGE - Ui	250V	250V	RATED INSULATION VOLTAGE - Ui	250V 2	250V	
RATHED THERMAL CURRENT - Ith	8A	8A	RATHED THERMAL CURRENT - Ith	8A	8A	
RATHED Resi	8A - 250 V AC	8A - 250 V AC	OPERATING LOGU	8A - 250 V AC	8A - 250 V AC	
Load		3A - 250 V AC	Loau	² 3A - 250 V AC	3A - 250 V AC	
RATHED IMPULSE W STAND VOLTAGE - U		1500 V	RATHED IMPULSE WITH- STAND VOLTAGE - Uimp	1500 V	1500 V	
POSITIVE OPENING	NC positive opening	NC positive opening 🕣	POSITIVE OPENING	NC positive opening	NC positive opening 会	
CONTACT BLOCKS	1NC - 1 NO changeover snap action / silver plated - self cleaning	1NC - 1 NO changeover snap action / silver plated - self cleaning	CONTACT BLOCKS	1NC - 1 NO changeover snap action / silver plated - self cleaning	1NC - 1 NO changeover snap action / silver plated - self cleaning	
PROTECTION CLAS	IP40 (IP00 terminals) in according to EN 60529	IP40 (IP00 terminals) in according to EN 60529	PROTECTION CLASS	IP40 (IP00 terminals) in according to EN 60529	IP40 (IP00 terminals) in according to EN 60529	
	OPTIONS			OPTIONS		
DOUBLE OVERHAN	G Available	Available	DOUBLE OVERHANG SHAFT	Available	Available	
POTENTIOMETER	According to customer request		POTENTIOMETER	-	According to customer request	
ENCODER	-	-	ENCODER	-	According to customer request	
CAM SHAPES	5 different cam shapes	5 different cam shapes	CAM SHAPES	3 different cam shapes	5 different cam shapes	
PINIONS	On request	20 different pinion shapes on request	PINIONS	20 different pinion shapes on request	20 different pinion shapes on request	



FGR0

Rotary gear limit switch



Rotary gear limit switch with overall reduced sizes

The **FGR0** is a device for controlling revolutions of rotating components or the angular position of industrial or construction machinery. A typical application is for small cranes. Also suitable for different applications such as automatic doors or automatic roofs in greenhouses. The unit, through a system of gears and cams transmission, controls 2 or 4 microswitches so, after a certain number of revolutions, predispose the motor or the equipment to the start or stop operation.

The microswitches have a calibration screw that works independently on each cam; so you can calibrate the opening and closing of each micro according to the necessary functional requirements.

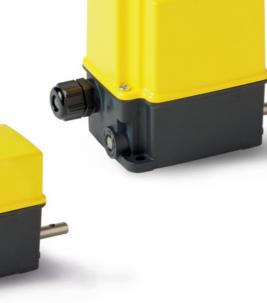
The system change allows you to choose different ratios from 1:12 to 1:1480.

General features

- Different versions available:
 - base fixing;
 - front fixing (with standard flange);
 - with double overhang shaft (on request).
- Overall size is reduced.
- Two different cover heights depending on whether the device is equipped with 2 or 4 microswitches.
- IP67 protection class (IEC / EN 60529).
- Available in different ratios: 1:12, 1:25, 1:33, 1:50, 1:75, 1:100, 1:150, 1:200, 1:400 (optional on request).
- Available in direct ratio: 1:25, 1:50 (others direct ratio on request).
- Available on request with pinions.
- Micro switches:
 - device available with 2 or 4 microswitches;
 - the working point is adjustable with a calibration screw;
 - each switch has 1NO + 1NC inside;
 - positive opening for NC contacts.

Compliance and certifications

- 2014/35/UE 2014/33/UE 2011/65/UE 2015/863/UE
- EN 60947-1 (2007/A1: 2011/A2: 2014)
- EN 60947-5-1 (2004/A1: 2009/AC: 2004/AC: 2005)
- EN 60204-1 (2006/A1: 2009)
- EN 60529 (1991/A1: 2000/A2: 2013)
- EN 50581 (2012)
- IEC 63000 (2016)



Base Fixing versions



2 microswitches

4 microswitches





Direct Ratio

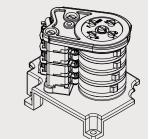
Available codes

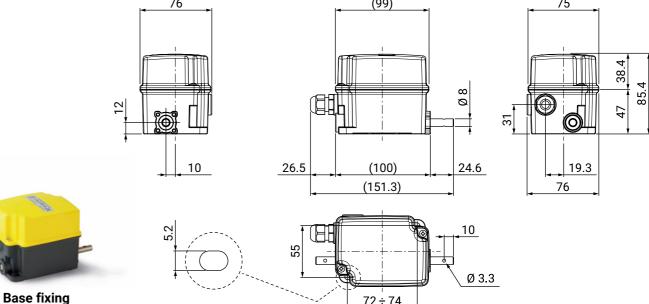
2 microswitches

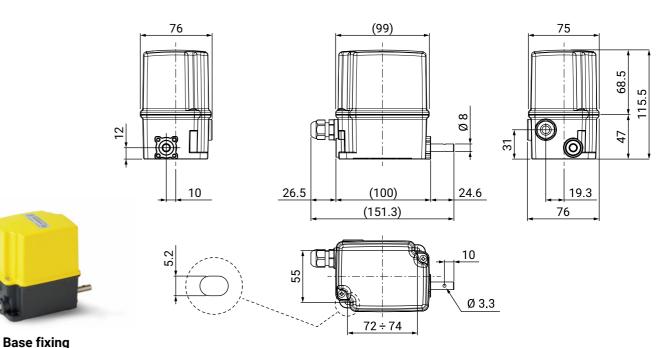
4 microswitches













X-ray views





2 microswitches

4 microswitches

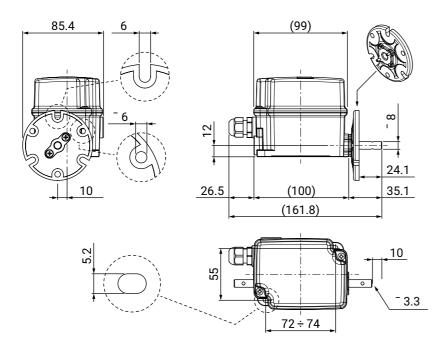
Direct Ratio 70



Available codes

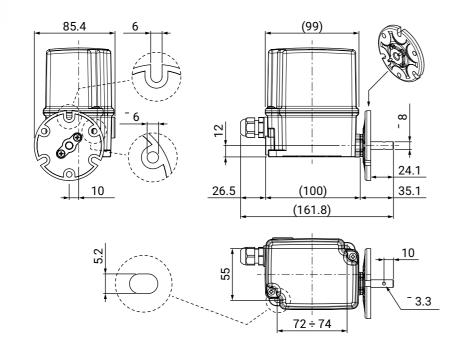


Front fixing 2 microswitches





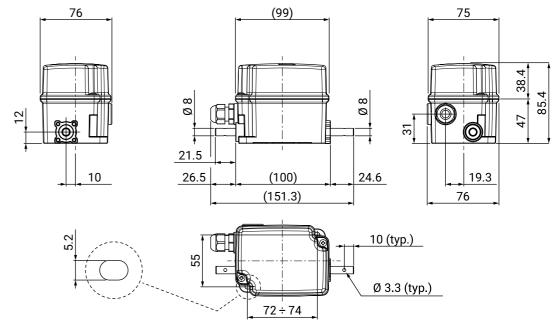
Front fixing 4 microswitches



Available codes

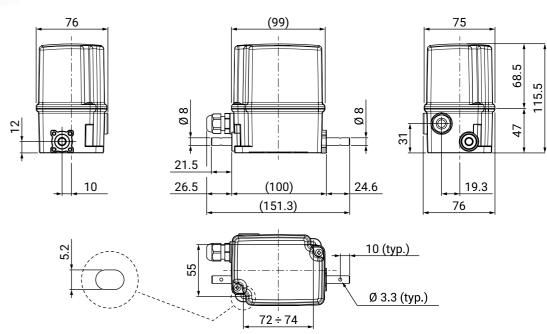


Double overhang shaft 2 microswitches





Double overhang shaft 4 microswitches





Coding system

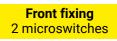
The FGR0 coding system is very clear: each block of digits identifies a specific function. The code provides all the informations that can be used to specify each customization.

FGR0	-	0012	M	F	-	4	A	-	E1	-	01
Series	-	Nr. gear ratio	Shaft type	Flange	-	Nr. contacts	Contacts type	-	Options	-	Progresive versions
			M = single shaft B = double overhang shaft				A = MFI.3 (standard) B = MFI.3STP (on request)		E = Encoder P = Potentiometer		Not standard shaft, cams, pinions, colors, logos, extra accessories, etc
	STANDARD ENCODING								OPTIONAL	ENC	ODING

Available codes

Base fixing 2 microswitches FGR0-0012M-2A

FGR0-0012M-4A FGR0-0025M-2A FGR0-0025M-4A FGR0-0033M-2A FGR0-0033M-4A FGR0-0050M-2A FGR0-0050M-4A FGR0-0075M-2A FGR0-0075M-4A FGR0-0100M-2A FGR0-0100M-4A FGR0-0150M-2A FGR0-0150M-4A FGR0-0200M-2A FGR0-0200M-4A



FGR0-0400M-2A



FGR0-0400M-4A

Front fixing

4 microswitches

FGR0-0012MF-2A FGR0-0012MF-4A FGR0-0025MF-2A FGR0-0025MF-4A FGR0-0033MF-2A FGR0-0033MF-4A FGR0-0050MF-2A FGR0-0050MF-4A FGR0-0075MF-2A FGR0-0075MF-4A FGR0-0100MF-2A FGR0-0100MF-4A FGR0-0150MF-2A FGR0-0150MF-4A FGR0-0200MF-2A FGR0-0200MF-4A FGR0-0400MF-4A

FGR0-0400MF-2A

Base fixing 4 microswitches



Double overhang shaft

2 microswitches

FGR0-0012B-2A FGR0-0025B-2A FGR0-0033B-2A FGR0-0050B-2A FGR0-0075B-2A FGR0-0150B-2A FGR0-0200B-2A

FGR0-0100B-2A





AVAILABLE CAM SHAPES







C (180°)

Double overhang shaft

4 microswitches

FGR0-0012B-4A

FGR0-0025B-4A

FGR0-0033B-4A

FGR0-0050B-4A

A (10°) - STANDARD **B** (60°)

16020095

D (opposite)



16020093 **E** (10 tips)

FGR1 Rotary gear limit switch

Rotary gear limit switch

The FGR1 is a device used to control and measure the movement of industrial machines by measuring the rotation angle and/or counting the number of revolutions of a shaft.

General features

- · Different versions available:
 - base fixing;
 - front fixing;
 - with double overhang shaft.
- IP65 Protection class.
- Available in different ratios: 1:12, 1:33, 1:50, 1:75, 1:100, 1:150, 1:200, 1:400 (optional on request).
- Available in direct ratio: 1:50, 1:75, 1:100 (others direct ratio on request).
- Available on request with pinions.
- Micro switches:
 - device available with 4 microswitches;
 - the working point is adjustable with a calibration screw;
 - each switch has 1NO + 1NC inside;
 - positive opening for NC contacts.

Compliance and certifications

- 2014/35/UE 2014/33/UE 2011/65/UE 2015/863/UE
- EN 60947-1 (2007/A1: 2011/A2: 2014)
- EN 60947-5-1 (2004/A1: 2009/AC: 2004/AC: 2005)
- EN 60204-1 (2006/A1: 2009)
- EN 60529 (1991/A1: 2000/A2: 2013)
- EN 50581 (2012)
- IEC 63000 (2016)

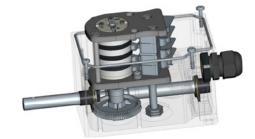




Base Fixing versions

X-ray views





4 microswitches

4 microswitches **Direct Ratio**



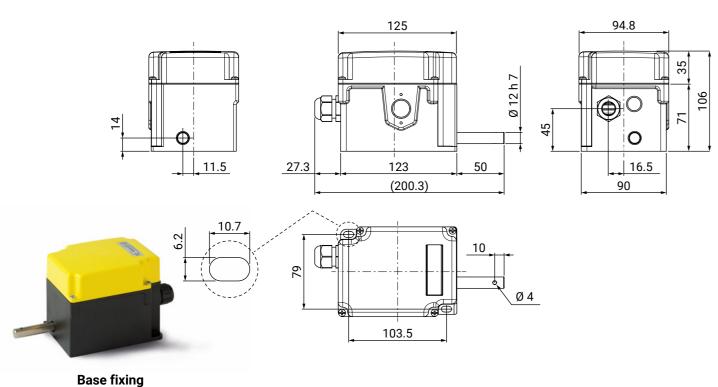


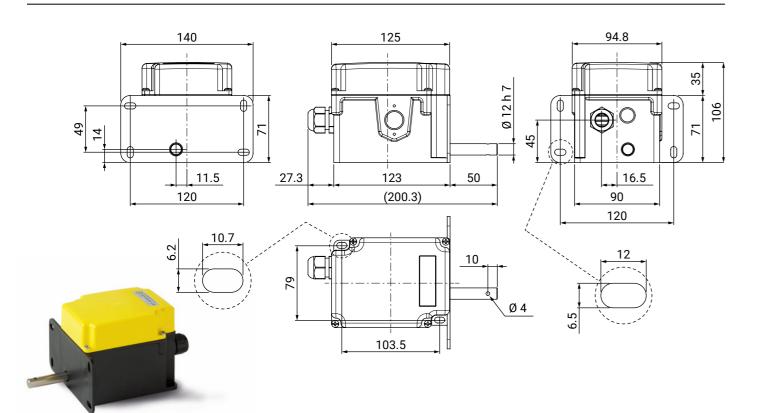
Available codes

4 microswitches

Front fixing 4 microswitches

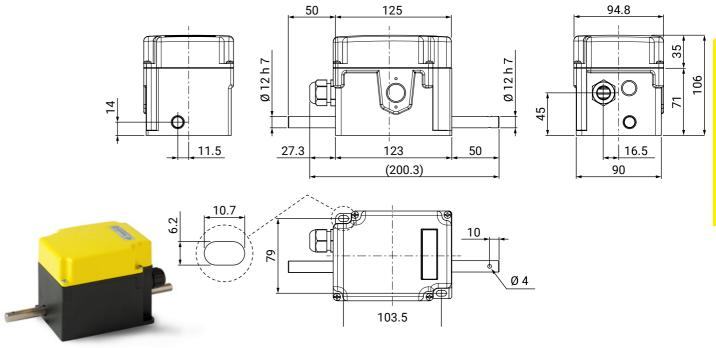
76





Available codes





Double overhang shaft 4 microswitches



FGR2 Rotary gear limit switch

Coding system

The **FGR1** coding system is very clear: each block of digits identifies a specific function. The code provides all the informations that can be used to specify each customization.

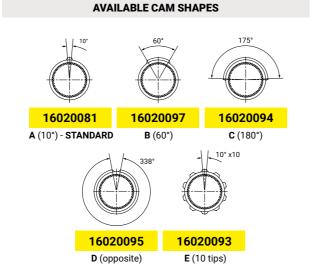
FGR1	0012/0400	0-2-3-4	В	F	-	01
Series	Nr. gear ratio	Micro/ cams	Shaft type	Flange	-	Options
	Between shaft and cam pack output.	0 = None 2 = Nr. 2 3 = Nr. 3 4 = Nr. 4	Blank = Single shaft B = Double overhang shaft		-	Progressive versions
		OPTIONAL ENCODING				

Available codes



AVAILABLE CONTACT TYPES





Rotary gear limit switch

The **FGR2** is suitable for overhead crane winches, the speed control of rotating drums winding cables, machinery, etc... Equipped with adjustable micrometric screw, lives on each of the cams. The operation of the microswitches allows, by means of a screwdriver, the stroke calibration and therefore the opening or closing of the contacts according to the functional requirements.

General features

- Different versions available:
 - base fixing;
 - with double overhang shaft;
 - front fixing (base fixing + FLG accessory). On request.
- IP65 Protection class.
- Available in direct ratios: 1:12, 1:33, 1:50, 1:75, 1:100, 1:200 (optional on request).
- Available on request with pinions.
- Micro switches:
 - device available with 4 or 6 microswitches;
 - the working point is adjustable with a calibration screw;
 - each switch has 1NO + 1NC inside;
 - positive opening for NC contacts.

Compliance and certifications

- 2014/35/UE 2014/33/UE 2011/65/UE 2015/863/UE
- EN 60947-1 (2007/A1: 2011/A2: 2014)
- EN 60947-5-1 (2004/A1 : 2009/AC : 2004/AC : 2005)
- EN 60204-1 (2006/A1: 2009)
- EN 60529 (1991/A1 : 2000/A2 : 2013)
- EN 50581 (2012)







Base Fixing versions

X-ray views



4 microswitches **Direct Ratio**



6 microswitches

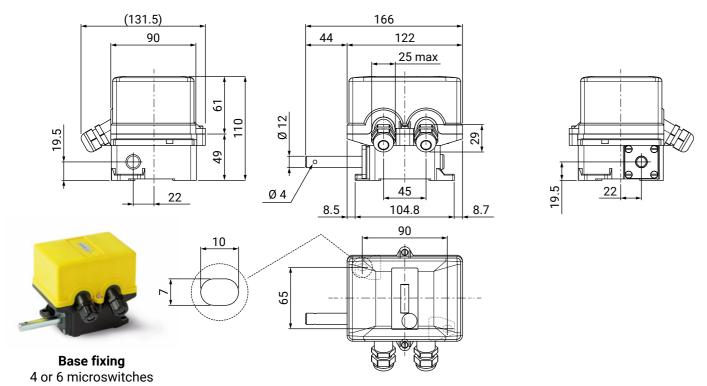
Direct Ratio

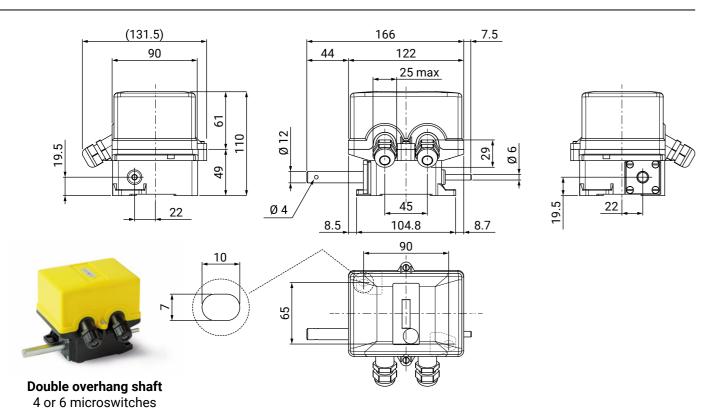


Available codes





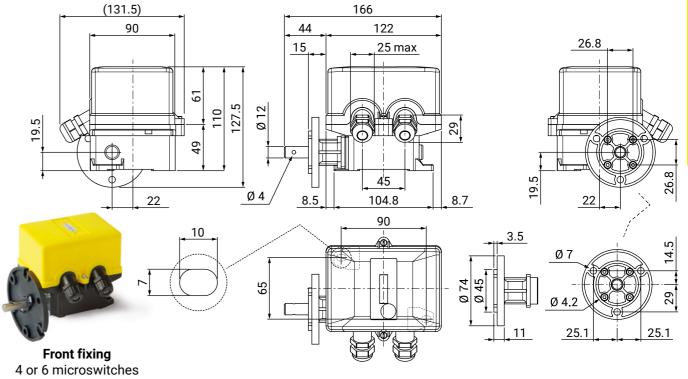




Available codes









FGR3 Rotary gear limit switch

Coding system

The FGR2 coding system is very clear: each block of digits identifies a specific function. The code provides all the informations that can be used to specify each customization.

FGR2	F	N	006/007/008/009/010	В	6			
Series	Series Flange Contact		Identity number	Shaft type	Micro/cams			
	Blank = Without F = With flange	MFI.7		Blank = Single shaft B = Double overhang shaft	Blank = Nr. 4 6 = Nr. 6			
STANDARD ENCODING								

Available codes

Ratio	Base fixing 4 microswitches	Base fixing 6 microswitches	Double overhang shaft 4 microswitches	Double overhang shaft 6 microswitches		
1:12	FGR2N006	FGR2N0066	FGR2N006B	FGR2N006B6		
1:33	FGR2N007	FGR2N0076	FGR2N007B	FGR2N007B6		

FGR2N0086

FGR2N0096

FGR2N0106

Front fixing 4 or 6 microswitches

FGR2N008

FGR2N009

FGR2N010

(A) Base fixing code plus FLG flange sold separately;

B) Front fixing device already

requested with

code FGRF2..

1:50

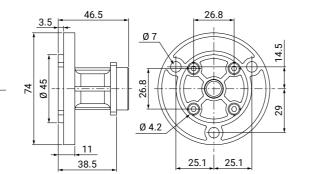
1:100

1:200









AVAILABLE CONTACT TYPES





AVAILABLE CAM SHAPES

FGR2N008B

FGR2N009B

FGR2N010B



FGR2N008B6

FGR2N009B6

FGR2N010B6

11703015 A (30°) - STANDARD

1173013

Rotary gear limit switch

The FGR3 is a device used to control and measure the movement of industrial machines by measuring the rotation angle and/or counting the number of revolutions of a shaft. It is suitable for several applications like cranes and wind turbines.

Geneal features

- Different versions available:
 - base fixing;
 - with double overhang shaft;
 - front fixing (on request).
- IP66 protection class.
- Available in different ratios: from 1:8 to 1:3572 (according to the configuration).
- Available on request with pinions.
- Microswitches:
 - device available potentially until 8 microswitches;
 - the working point is adjustable with a calibration screw;
 - each switch has 1NO + 1NC inside;
 - positive opening for NC contacts.

Compliance and certifications

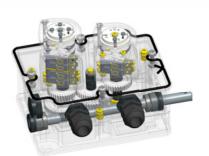
- 2014/35/UE 2014/33/UE 2011/65/UE 2015/863/UE
- EN 60947-1 (2007/A1: 2011/A2: 2014)
- EN 60947-5-1 (2004/A1: 2009/AC: 2004/AC: 2005)
- EN 60204-1 (2006/A1:2009)
- EN 60529 (1991/A1: 2000/A2: 2013)
- EN 50581 (2012)
- IEC 63000 (2016)





Base Fixing versions

X-ray views



6 microswitches



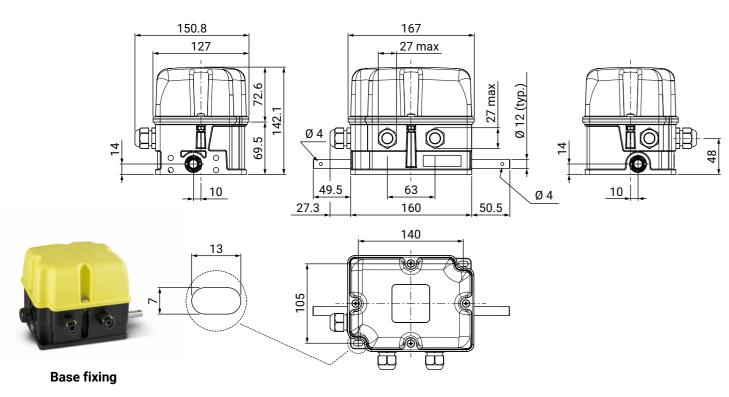
4 microswitches with potentiometer

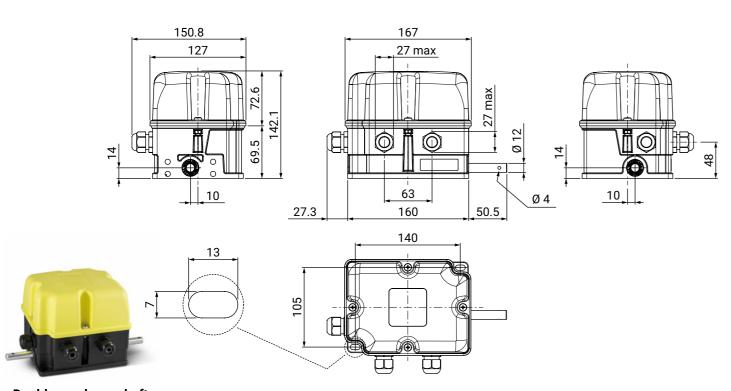
85



Available codes







Double overhang shaft

Coding system

The **FGR3** coding system is very clear: each block of digits identifies a specific function. The code provides all the informations that can be used to specify each customization.

FGR3	0-8	001-999	0-2-3-4	1-2-3-4	-	00-99
Series	Encoder / Potentiometer	Nr. gear ratio	Micro/ cams	Shaft type	-	Options
	 0 = No sensors 1 = Incremental Encoder D22 2 = Potentiometer 2.5 KΩ 3 = Potentiometer 5 KΩ 4 = Potentiometer 10 KΩ 5 = Absolut Encoder D36 6 = Incremental Encoder P/P 5000 imp. 7 = Absolut/Incremental Encoder D36 8 = Absolut Encoder D58 A Z = Custom on request 	cam pack output;	0 = None 2 = Nr. 2 3 = Nr. 3 4 = Nr. 4 5 = Nr. 5	 1 = Single shaft and reduction in cam output. 2 = Double overhang shaft and reduction in cam output. 3 = Single shaft and reduction in both cam and sensor output. 4 = Double overhang shaft and reduction both in cam output and in sensor output. 	-	Progressive versions

Available codes

Base fixing Double overhang shaft









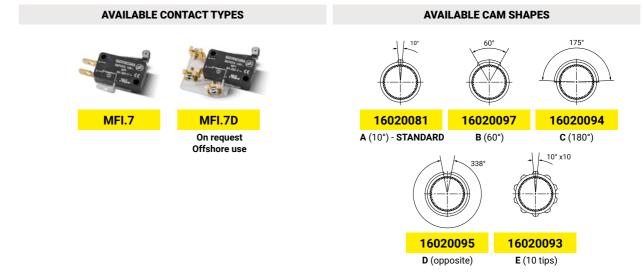


Available options

- Can be supplied with front fixing. Available different typologies of flanged accessories, on request.
- Can be equipped with MFI.7 microswitches (standard version) or with MFI.7D micro switches (gold contact blocks offshore use).
- Can be equipped with incremental or absolut encoder, available also with external encoder mounted.

The FGR3 series is a totally customizable products.

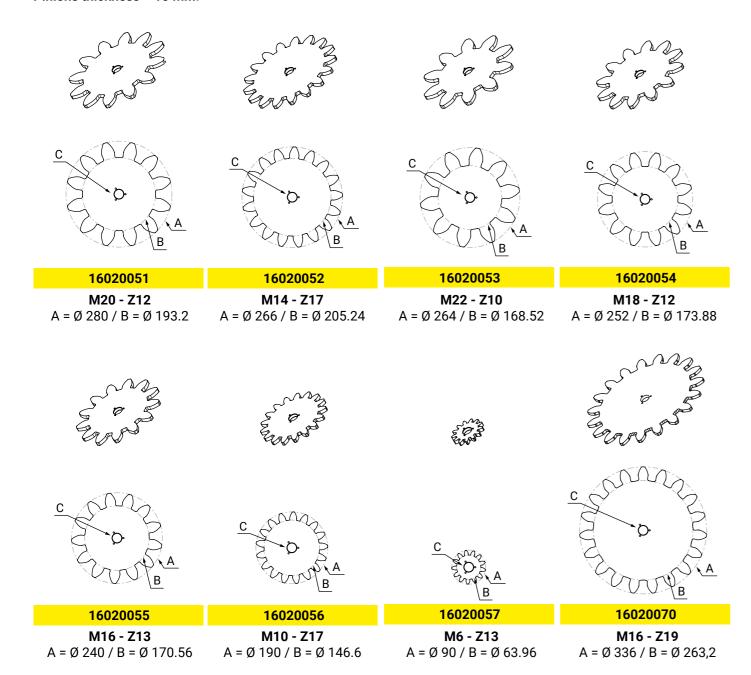
Create your own devices using the FGR3 coding system!





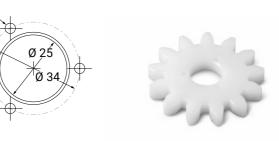
Water jet cut pinions

Our measuring pinions are specially manufactured for use with encoders and geared limit switches. **Pinions thickness = 10 mm.**



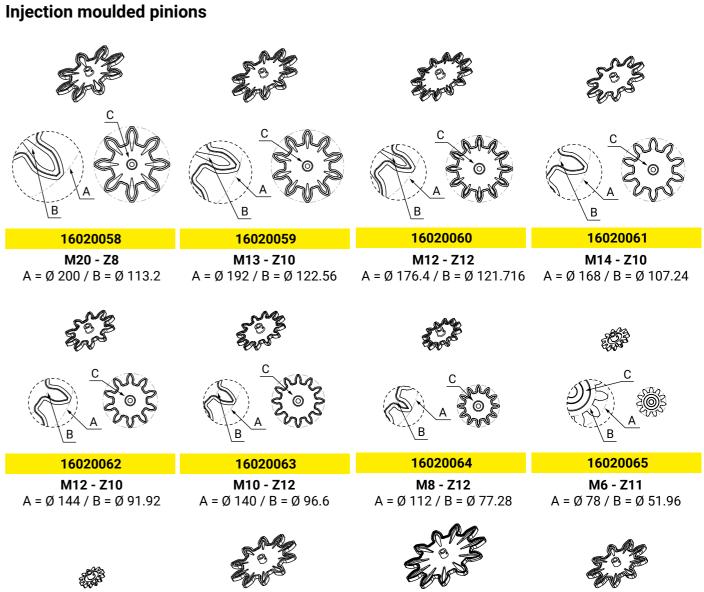


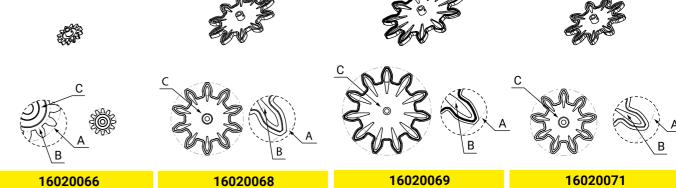
For all previous pinions. Finished product measurements.



SPARE PARTS & ACCESSORIES

Rotary gear limit switch





M5 - Z12 M16 - Z20 A = Ø 70 / B = Ø 48.3 A = Ø 192 / B = Ø 122.56

M18 - Z11 A = Ø 234 / B = Ø 155.81 **M16 - Z19** A = Ø 176 / B = Ø 107.285

Detail C

For all previous pinions.

